# **Technical Information**





#### DESCRIPTION

**FlexClad-250<sup>™</sup>** is a lightweight, pre-fabricated, sheet-type protective membrane intended to cover insulated duct and pipe. The outer layer is a UV-stable aluminum weathering surface laminated to cross-linked polymer film which is then coated with an aggressive *Broad Temperature Spectrum* asphalt adhesive and protected by a release paper.

#### **RECOMMENDED USES**

Designed to work alone or in conjunction with FlexClad-400, lightweight FlexClad-250 is ideal for use on the bottom of ducts or in applications where weight is an issue. FlexClad-250 may be used to cover the entire duct. The lightweight and high-adhesion properties of FlexClad-250 allow it to be installed on the bottoms of ducts up to 36" in width without the use of pins. FlexClad-250 is intended to cover rigid insulation, metal ductwork or pipes.

#### ADVANTAGES

- Use in place of rigid aluminum jacket or fabric/mastic systems
- Self-stick application saves time, labor, materials, and equipment
- Seals at laps; resists moisture; protects insulation
- Self-seals around fasteners
- Lightweight—does not need pins on smaller ducts
- Aggressive Broad Temperature Spectrum (BTS) adhesive sticks in cool weather

#### LIMITATIONS

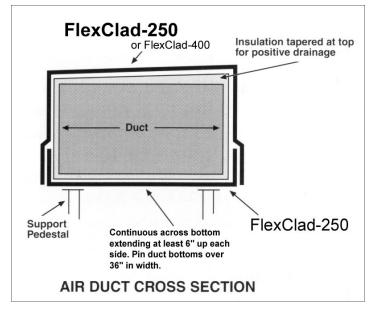
FlexClad-250 is designed to act as a waterproofing barrier. Do not use the product as a substitute for banding or other means of securely attaching insulation. Follow insulation manufacturer's instructions. FlexClad-250 is designed to protect rigid insulation from the infiltration of outside moisture into the system. It is not designed to handle the effects of air leaks, pressure-driven moisture caused by differential temperatures or extraordinary humidity. FlexClad-250 is not designed for permanent immersion in water.

### INSTALLATION

FlexClad-250 uses a highly aggressive, pressure sensitive *BTS* adhesive. Always apply concentrated pressure to the entire surface of the membrane. Apply over rigid, foil-faced (FSK) insulation, rigid EPS or Poly-Iso insulation board. Overlap side laps by 3" and end laps by 6" in a shingle-type manner so that water runs over the seam. The tops of the ductwork must be angled to drain moisture! *See complete installation instructions supplied with product.* 

## TECHNICAL DATA

PROPERTY	ASTM	RESULTS
Thickness	D 1970	25 mils minimum
Roll Width		36"
Roll Length		50 feet
Colors available		Aluminum, Gray, Tan, White
Low Temp Flex	D 5147	Pass @ -20° F
UV stability	MFM Test	Excellent, >15 years
Low Temperature Adhesion	MFM Test	Adheres at 35° F



#### LIMITED WARRANTY

MFM Building Products Corporation (MFM) warrants material to be free from leaks caused by defects in materials or manufacturing for a period of ten (10) years from the date of purchase when the membrane is installed according to published directions. *Please consult full Limited Warranty for complete details.* 



TDS-FC250 0407