

## Description

Knauf Friendly Feel<sup>®</sup> Duct Wrap with ECOSE Technology and KwikStretch<sup>®</sup> Markings is a thermal and acoustical insulation blanket made from highly resilient, inorganic glass fibers bonded by a thermosetting resin. It is available unfaced, with a foil-scrim-kraft (FSK) jacket and with a white or black metalized polypropylene-scrim-kraft (PSK) jacket. Vapor retarders provide a 2" (51 mm) staple flange on one edge, and the factory-applied facing assures uniform quality. KwikStretch Markings on the staple flange allow for easy and accurate job site measurements.

## ECOSE Technology

ECOSE Technology is a revolutionary new binder chemistry that makes Knauf Insulation products even more sustainable than ever. It is based on rapidly renewable bio-based materials rather than non-renewable petroleum-based chemicals traditionally used in fiberglass insulation products. ECOSE Technology reduces binder embodied energy and does not contain phenol, formaldehyde, acrylics or artificial colors.

## Application

Knauf Friendly Feel Duct Wrap is used as external insulation on commercial or residential heating or air conditioning ducts. It is suitable for the exterior of rectangular or round sheet metal ducts and spaces or surfaces where temperature and condensation must be controlled.

## Features

- Low "k" factor significantly reduces heat gain or loss when applied with proper compression.
- Flexible.
- Lightweight.
- KwikStretch markings on the staple flanges.
- Excellent acoustical properties.
- Tough and resilient.
- Certified for indoor air quality as a low emitting product by The GREENGUARD Environmental Institute to both the GREENGUARD Certification Program<sup>SM</sup> and the more stringent GREENGUARD For Children and Schools<sup>TM</sup> standard.

## Benefits

- Energy conservation, which lowers operating costs.
- System efficiency increases; energy usage/costs decrease.
- Conforms easily to flat or irregular surfaces.
- Rolls allow for faster installation, lower labor costs.
- Easier, faster measurement of stretch-out lengths.
- Reduces sound transmission through the duct wall.
- Assured condensation control when used with proper installation and sealed joints, seams and penetrations.
- Resists damage in shipment, and during and after installation.

## Specification Compliance

### In U.S.:

- ASTM C 1139 - unfaced; Type I, Type II, Grade 1 - 0.75 lb/ft<sup>3</sup>  
Grade 2 - 1.0 lb/ft<sup>3</sup>  
Grade 3 - 1.5 lb/ft<sup>3</sup>
- ASTM C 553; Type I, II, III
- ASTM C 1136; Type II
- ASTM C 1290

- GREENGUARD Children and Schools<sup>SM</sup> Certification
- California Title 24 (installed at 25% compression)
- HH-I-558C; Form B, Type I, Class 7
- NFPA 90A and 90B

### In Canada:

- CAN/ULC S102-M88
- CAN/CGSB-51.5M; Type II (FSK facing)
- CAN/CGSB-51.11-92

## Technical Data

### Surface Burning Characteristics

- UL/ULC Classified (FSK).
- Unfaced or composite (insulation, facing and adhesive) does not exceed 25 Flame Spread, 50 Smoke Developed when tested in accordance with ASTM E 84 (PSK only), CAN/ULC S102-M88, NFPA 255 and UL 723.

### Temperature Range (ASTM C 411)

- Faced, can be used on ducts operating up to 250°F (121°C).
- Unfaced, up to 350°F (177°C).

### Water Vapor Permeance (ASTM E 96, Procedure A)

- FSK and white PSK facings have maximum water vapor permeance of .02 perms.
- Black PSK facing has a maximum water vapor permeance of .09 perms.

### Water Vapor Sorption (ASTM C 1104)

- Less than 5% by weight when tested for 96 hours at 120°F (49°C) and 95% relative humidity.

### Corrosiveness (ASTM C 665)

- Does not accelerate corrosion on steel, copper or aluminum.

### Corrosion (ASTM C 1617)

- The corrosion rate in mils/yr will not exceed that of the 1 ppm chloride solution.

### Mold Growth (ASTM C 1338)

- No growth.

### Puncture Resistance (TAPPI Test T803) (Beach Units)

- FSK and PSK: 25

## Application and Specification Guidelines

### Storage

- Protect stored insulation from water damage, construction damage and other abuse.
- If stored outside, proper protection from weather conditions should be provided.

### Preparation

- Install Knauf Friendly Feel Duct Wrap over clean, dry sheet metal ducts.
- All sheet metal joints and seams must be sealed to prevent air leakage from the duct.

### Application

- Install Knauf Friendly Feel Duct Wrap with facing to the outside to obtain specified R-value using a maximum of 25% compression.
- Butt all insulation joints firmly together. Longitudinal seam of the vapor retarder must be overlapped a minimum of 2" (51 mm). A 2" (51 mm) tab is provided for the circumferential seam and must be overlapped.
- Where vapor retarder performance is necessary, all penetrations, joints, seams and damage to the facing should be sealed with an FSK, PSK or foil tape

or glass fabric and mastic prior to system startup.

- Pressure sensitive tapes should be a minimum of 3" (76 mm) wide and be applied with moving pressure using an appropriate sealing tool. Staples should be outward clinch and placed approximately 6" (152 mm) on center.
- Closure systems should have a 25/50 F.H.C. per UL 723.
- For rectangular ducts over 24" (610 mm) wide, secure the insulation to the bottom side of the duct with mechanical fasteners spaced on 18" (457mm) centers to reduce sag. Care should be taken to avoid overcompressing the insulation with the retaining washer.
- Unfaced Duct Wrap should be overlapped with a minimum of 2" (51 mm) and fastened with 4" (102mm) to 6" (152 mm) nails or skewers placed 4" (102mm) apart or secured with a wire or banding system. Care must be taken to avoid damaging the duct wrap. Refer to diagram for staple stitching and butt-joint method.

## Installation Procedures

- Use the table (back) to determine stretch-outs required for the nominal thickness of insulation to limit average compression of the insulation 25% or less. Use KwikStretch markings on the staple flanges to speed measurement of duct wrap.

## Fiber Glass and Mold

Fiber glass insulation will not sustain mold growth. However, mold can grow on almost any material when it becomes wet and contaminated. Carefully inspect any insulation that has been exposed to water. If it shows any sign of mold, it must be discarded. If the material is wet but shows no evidence of mold, it should be dried rapidly and thoroughly. If it shows signs of facing degradation from wetting, it should be replaced. Air handling insulation used in the air stream must be discarded if exposed to water.

## Notes

The chemical physical properties of Knauf Friendly Feel<sup>®</sup> Duct Wrap with KwikStretch<sup>®</sup> Markings represent typical average values determined in accordance with accepted test methods. The data is subject to normal manufacturing and testing variations. The data is supplied as a technical service and is subject to change without notice. References to numerical flame spread ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions.

Check with your Knauf Insulation sales representative to assure information is current.

**Insertion Loss (Reduction of Sound Transmitted Through Duct Wall)**  
(Sound and Vibration Design and Analysis, National Environmental Balancing Bureau, 1994)

Duct Dimensions		Sheet Metal	Duct Wrap		Insertion Loss, dB/LF of Duct						
			Nominal Thickness	Nominal Density	63Hz	125Hz	250Hz	500Hz	1000Hz	2000Hz	4000Hz
12" x 12"	(305 mm x 305 mm)	24 GA	1½" (38 mm)	.75 PCF (12kg/m <sup>3</sup> )	.6	.6	.6	.7	7.4	14.2	20.9
24" x 12"	(610 mm x 305 mm)	24 GA	1½" (38 mm)	.75 PCF (12kg/m <sup>3</sup> )	.6	.6	.6	.7	7.4	14.2	20.9
48" x 12"	(1219 mm x 305 mm)	22 GA	1½" (38 mm)	.75 PCF (12kg/m <sup>3</sup> )	.5	.5	.5	.6	7.4	14.1	20.9
24" x 24"	(610 mm x 610 mm)	22 GA	1½" (38 mm)	.75 PCF (12kg/m <sup>3</sup> )	.5	.5	.5	.6	7.4	14.1	20.9
24" x 12"	(610 mm x 305 mm)	26 GA	1½" (38 mm)	.75 PCF (12kg/m <sup>3</sup> )	.8	.8	.8	.8	7.5	14.2	21.0
24" x 8"	(610 mm x 203 mm)	26 GA	2" (51 mm)	.75 PCF (12kg/m <sup>3</sup> )	1.0	1.0	1.0	3.6	10.4	17.1	23.9

**Stretch-Outs**

Labeled Thickness	Installed Compressed Thickness	Round	Square	Rectangular
1½" (38 mm)	1⅞" (29 mm)	P+9½" (241 mm)	P+8" (203 mm)	P+7" (178 mm)
2" (51 mm)	1½" (38 mm)	P+12" (305 mm)	P+10" (254 mm)	P+8" (203 mm)
2¾" (56 mm)	1⅝" (42 mm)	P+13" (330 mm)	P+11" (279 mm)	P+8½" (216 mm)
2½" (64 mm)	1⅞" (48 mm)	P+14½" (368 mm)	P+12½" (318 mm)	P+9½" (241 mm)
3" (76 mm)	2¼" (57 mm)	P+17" (432 mm)	P+14½" (368 mm)	P+11½" (292 mm)

P = Perimeter of duct to be installed.

**Thermal Efficiency (ASTM C 177)**

Mean Temperature	0.75 PCF		1.0 PCF		1.5 PCF	
	k	k (SI)	k	k (SI)	k	k (SI)
50°F (10°C)	.28	.040	.26	.037	.23	.033
75°F (24°C)	.29	.042	.27	.039	.24	.035
100°F (38°C)	.31	.045	.29	.042	.26	.037
125°F (52°C)	.33	.048	.31	.045	.28	.040
150°F (66°C)	.36	.052	.34	.049	.31	.045
175°F (80°C)	.39	.056	.37	.053	.33	.048
200°F (93°C)	.43	.063	.40	.058	.36	.052

**R-Value @ 75°F Mean Temperature**

Density	Thickness	Out-Of Package R-Value	Installed R-Value (at 25% Compression)
.75 PCF (12 kg/m <sup>3</sup> )	1½" (38 mm)	5.1	4.2
	2" (51 mm)	6.8	5.6
	2¾" (56 mm)	7.4	6.0
	2½" (64 mm)	8.5	7.0
	3" (76 mm)	10.2	8.4
1.0 PCF (16 kg/m <sup>3</sup> )	1½" (38 mm)	5.6	4.5
	2" (51 mm)	7.4	6.0
1.5 PCF (24 kg/m <sup>3</sup> )	1½" (38 mm)	6.1	4.8
	2" (51 mm)	8.2	6.4

**Forms Available**

Density	Thickness	Width	Length	Facing
.75 PCF (12 kg/m <sup>3</sup> )	1½" (38 mm)	48" (1219 mm)	100' (30.48 m)	FSK, PSK, unfaced
	2" (51 mm)		75' (22.86 m)	
	2¾" (56 mm)		75' (22.86 m)	
	2½" (64 mm)		75' (22.86 m)	
	3" (76 mm)		50' (15.24 m)	
1.0 PCF (16 kg/m <sup>3</sup> )	1½" (38 mm)	48" (1219 mm)	100' (30.48 m)	
	2" (51 mm)		75' (22.86 m)	
1.5 PCF (24 kg/m <sup>3</sup> )	1½" (38 mm)	48" (1219 mm)	75' (22.86 m)	
	2" (51 mm)		50' (15.24 m)	

**Condensation Control**

Recommended minimum install R-Values for condensation control on flat surfaces. Surface emittance : 0.2 (aged aluminum foil or galvanized sheet metal).

RH %	Operating Temperature														
	45°F (7°C)					55°F (13°C)					60°F (18°C)				
	Ambient Temperature (°F)					Ambient Temperature (°F)					Ambient Temperature (°F)				
	70	80	90	100	110	70	80	90	100	110	70	80	90	100	110
60	2.2 <sup>1</sup>	3.3 <sup>1</sup>	4.3 <sup>1</sup>	4.3 <sup>2</sup>	5.4 <sup>3</sup>	1.1 <sup>1</sup>	2.2 <sup>1</sup>	3.3 <sup>1</sup>	3.3 <sup>1</sup>	4.3 <sup>2</sup>	1.1 <sup>1</sup>	1.1 <sup>1</sup>	2.2 <sup>1</sup>	3.3 <sup>1</sup>	4.3 <sup>2</sup>
70	3.3 <sup>1</sup>	5.4 <sup>3</sup>	6.5 <sup>4</sup>	7.6 <sup>5</sup>	—	1.1 <sup>1</sup>	3.3 <sup>1</sup>	4.3 <sup>2</sup>	6.5 <sup>4</sup>	6.5 <sup>4</sup>	1.1 <sup>1</sup>	1.1 <sup>1</sup>	3.3 <sup>1</sup>	5.4 <sup>3</sup>	6.5 <sup>4</sup>
80	7.0 <sup>4</sup>	—	—	—	—	3.3 <sup>1</sup>	6.5 <sup>4</sup>	—	—	—	2.2 <sup>1</sup>	3.3 <sup>1</sup>	6.5 <sup>4</sup>	—	—
90	—	—	—	—	—	—	—	—	—	—	6.5 <sup>4</sup>	—	—	—	—

<sup>1</sup> All Duct Wrap products

<sup>2</sup> 0.75 PCF, 2" and greater; 1.0 PCF, 1½" and greater; 1.5 PCF, 1½" and greater

<sup>3</sup> 0.75 PCF, 2" and greater; 1.0 PCF, 2"; 1.5 PCF, 2"

<sup>4</sup> 0.75 PCF, 2½" and greater

<sup>5</sup> 0.75 PCF, 3"