

Technical Product Information



WATERWAY AND MARINE CONSTRUCTION 35 00 00*

General Product Information:

ROXUL® products are mineral wool fibre insulations made from basalt rock and slag. This combination results in a noncombustible product with a melting point of approximately 2150°F (1177°C), which gives it excellent fire resistance properties. ROXUL mineral wool is a water repellent yet vapour permeable material.

Description & Common Applications:

Roxul® Inc. manufactures a series of non-combustible mineral wool insulation products designed for thermal and fire protection required in marine applications. Its products have been tested by the SOUTHWEST RESEARCH INSTITUTE® to comply with the latest IMO/FTP Code and have Certificates of Approvals from the United States Coast Guard, Transport Canada, Lloyd's Register and carries the European Wheel Mark. The RHM™ series of marine insulations are manufactured in 3 lb/ft ³ through 10 lb/ft ³ (48 through 160 kg/m³) densities. In addition, RHM Series Marine Board & Blanket insulations are suitable to a full range of temperature applications including boilers, vessels, tanks, ducts, ovens, mufflers, and exhaust stacks.

Compliance and Performance:

United States Coast Guard, Transport Canada, Lloyd's Register & European Certificates of Approval

RHM Series Marine Board, Actual Density & Installed thickness	U.S. Coast Guard Certificate of Approval Numbers	Transport Canada Certificate of Approval Numbers	Lloyd's Register Certificate of Approval Numbers	Steel Bulkhead & Steel Deck Installation "A" Class Divisions	European Certification
For Non-Combustibility Per IMO A.779/ISO 1182: 1990 RHM 30A 3 lb/ft³ (48 kg/m³) through RHM 100A 10 lb/ft³ (160 kg/m³), and RHM 60AC 6 lb/ft³ (96 kg/m³) All Thickness	164.109/26/0 and Equivalency approval for 46 CFR 164.009	T.C. 261.F1.322	SAS F090283	"Non-combustible"	1408/12 1408/12
"A-60" Class Steel Bulkhead Per IMO/FTP Code A. 754 (18) RHM 60A 6 lb/ft ³ (96 kg/m ³) Install 3" (76mm) thickness on Structural Core of Bulkhead Install 11/2"(38mm) thickness on Stiffeners. See typical installation.	164.107/16/0 6-10 lb/ft ³ (96-160 kg/m ³) Also Approved	T.C. 261.A1.282	SAS F090281	Class "A-60"	1408/12 6-10 lb/ft ³ (96-160 kg/m ³) Also Approved
"A-60" Class Steel Deck Per IMO/FTP Code A.754 (18) RHM 60A & 6 lb/ft³ (96 kg/m³) and RHM 60AC 6 lb/ft³ (96 kg/m³) Install 2" (50mm) thickness on Underside Structural Core of Deck Install 11/2"(38mm) thickness on Stiffeners. See typical installations.	164.107/17/0 and Equivalency approval for 46 CFR 164.007 For Bulkheads And Decks. 6-10 lb/ft ³ (96-160 kg/m ³) Also Approved.	T.C. 261.A1.283	SAS F090280	Class "A-60"	1408/12 6-10 lb/ft ³ (96-160 kg/m ³) Also Approved
Marine Foil Facing	164.112/142/0				1408/12

Standard Dimensions: (Contact manufacturer for custom widths and lengths)

Marine Insulation Product Name	Standard Thickness	Width & Length
RHM 30A, RHM40A, RHM 60A, RHM70A,	1" (25mm) through 4" (102mm)	24" (610 mm) x 48" (1219 mm)
RHM 80A, and RHM 100A Marine Boards		
RHM 60AC Roller Crushed Marine Blanket	1" (25 mm), 1 ½ " (38 mm), and	36" (914 mm) x 48" (1219 mm)
	2" (51 mm)	



Physical Properties:

ASTM C 612, Type IVA ASTM C 612, Type IVB ASTM C 553, Type VII

Maximum Continuous Use Temperature - (ASTM C 411):

RHM 30A thru RHM 100A Board - Actual Density Range:

RHM 30A thru RHM 100A Board - (ASTM C 1101/C 1101M):

RHM 60AC Roller Crushed Blanket - Actual Density:

RHM 60AC Roller Crushed Blanket - (ASTM C 1101/C 1101M):

Corrosion to Steel, Copper Aluminum - (ASTM C 665):

Moisture Sorption - (ASTM C 1104/C1104M):

Austenitic Stainless Steel Stress Corrosion - (ASTM C 795*, Test method C 871, C 692 and NRC Reg. Guide #1.36*)

Non-combustibility - (Part 1 in Annex 1 of IMO/FTPC MSC.61(67),

IMO A.799, ASTM E 136, CAN4-S114):

Surface Burning Characteristics -

(ASTM E-84, UL 723, CAN/ULC-S102)

Fungi Resistance - (ASTM C 665):

RHM 30A & RHM 40A RHM 60A through 80A RHM 60AC 1200° F (649° C) 3 through 10 lb/ft³ (48 - 160 kg/m³) Semi-Rigid Board Classification 6 lb/ft³ (96 kg/m³) Flexible Blanket None Less than 0.1%

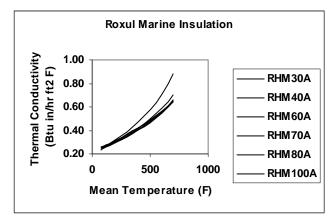
Complies and/or tested for compliance

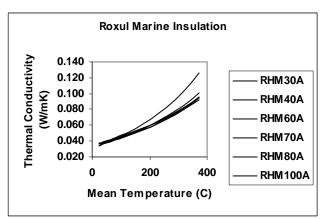
Rated as Non-Combustible

<5/0, Flame/Smoke Does not promote growth

Thermal Conductivity:

Thermal Conductivity per Test Method ASTM C 177 & C 518 with C 1045 Calculations





Acoustical Performance

ASTM C423

CO-EFFICIENTS AT FREQUENCIES							RHM 60 / RHM 80
Thickness	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	NRC
1.0"	0.08 / 0.11	0.33 / 0.31	0.78 / 0.82	1.03 / 1.01	1.02 / 1.02	1.04 / 1.01	0.80 / 0.80
1.5"	0.17 / 0.21	0.62 / 0.64	1.00 / 0.92	1.05 / 1.00	1.01 / 0.95	1.01 / 1.01	0.90 / 0.90
2.0"	0.32 / 0.43	0.81 / 0.78	1.06 / 0.90	1.02 / 0.97	0.99 / 0.97	1.04 / 1.00	0.95 / 0.90
3.0"	0.78 / 0.75	0.89 / 0.82	1.04 / 0.89	0.98 / 0.94	1.01 / 1.00	1.02 / 1.00	1.00 / 0.90

Specifications:

"Non-combustible" Part 1 of Annex 1 in IMO / FTP Code-Resolution MSC.61(67); IMO Resolution A.799; ISO 1182:1990 Test Procedure referenced in Part 1 of Annex 1 of IMO / FTP Code; 46 CFR Part 164.009; IMO Resolution A.472 (XII)

ASTM C 612-00a, Types IA, IB, II, III, IVA and/or IVB, Marine Board Product dependent on different Types.

 $\textbf{ASTM C 553-00}, \ \textbf{Types I through VII for RHM 60AC Marine Blanket only at standard thickness}.$

U.S. Federal Specification **HH-I-558B** & **HH-I-558C** Note:

As ROXUL Inc. has no control over installation design and workmanship, accessory materials or application conditions, ROXUL Inc. does not warranty the performance or results of any installation containing ROXUL Inc's. products. ROXUL Inc's. overall liability and the remedies available are limited by the general terms and conditions of sale. This warranty is in lieu of all other warranties and conditions expressed or implied, including the warranties of merchantability and fitness for a particular purpose.

^{*} Provisions for lot testing may be required. Consult the manufacturer.

[&]quot;A-60" Class Division referenced in IMO/FTP Code Resolution MSC.61(67) per IMO Resolution A.754(18)

[&]quot;A-60" Criteria per 46 CFR Part 164.007 - Use USCG Certificate of Approval Number 164.107/17/0